



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-3
Job Sheet 175425



Part No: D4150-3

Job Qty: 20 ea

Part Name: Arm Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet		SC 18/04/25
100	Waterjet	20 pcs	4/18/18	4/18/18	0.00	1.31	Waterjet1		SC 18/04/25
120	QC	20 pcs	4/18/18	4/18/18	0.00	0.00	QC8		38
150	Packaging	20 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	20 Ea	4/18/18	4/18/18	0.00	0.00	QC21		APR 11 2018
									APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0254 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	118	0



Container No: S058629



Part: D4150-3

Job No: 175425

Serial No/Batch: S058629

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 04/05/18

4/4/2018

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	0,191	Diameter
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0,258	Diameter
3	Arm Plate	1.000Inches ± 0.010	1.010 0.990	1,002	
4	Arm Plate	0.968Inches ± 0.010	0.978 0.958	0,969	
5	Arm Plate	0.375Inches ± 0.010	0.385 0.365	0,377	
6	Arm Plate	0.300Inches ± 0.010	0.310 0.290	0,301	
7	Arm Plate	0.800Inches ± 0.010	0.810 0.790	0,802	
8	Arm Plate	1.590Inches ± 0.030	1.620 1.560	1,594	
9	Arm Plate	2.340Inches ± 0.030	2.370 2.310	2,343	
10	Arm Plate	0.750Inches ± 0.030	0.780 0.720	0,752	
11	Arm Plate	1.560Inches ± 0.030	1.590 1.530	1,562	
12	Arm Plate	1.188Inches ± 0.010	1.198 1.178	1,189	
13	Arm Plate	0.125Inches ± 0.010	0.135 0.115	0,115	

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